MODEL 1897 PUMP SHOTGUN

INSTRUCTION MANUAL

WARNING: You must read this manual carefully and thoroughly in it's entirety and fully understand all aspects before you can safely use your shotgun. Seek knowledgeable instruction before attempting to use the gun if you are unsure.

SPECIFICATIONS:
PUMP ACTION 12GA
2-3/4" CHAMBER
6-3/4 LBS 20 " BBL
14" PULL 5 SHOT TUBE
39-3/8" OVERALL LENGTH
STANDARD SCREW-IN CHOKES
BLUE STEEL, BLACK WALNUT STOCK & FOREND

FIREARMS SAFETY RULES

Please read and observe these safety rules before handling your firearm.

Remember that firearm safety is your responsibility. Firearms can be dangerous and can potentially cause serious injury or death and damage to property if handled improperly. An accident is almost always the result of not following the basic safety rules.

1. Always keep the muzzle pointed in a safe direction at all times. Never point your gun at anything you do not intend to shoot.

2. Treat every firearm as it is loaded - it may be! Always keep your firearms unloaded when not in use.

3. Never touch the trigger on firearms until you intend to shoot.

4. Keep the hammer on half-cock at all times except when you are sure a shot is imminent. Half cock is not to be used in place of proper safe use. The half cock notch is only to prevent accidental discharge if during cocking the h ammer slips from the thumb. Do not carry the gun in the half cock position.

5. While loading and unloading, make sure the firearm is pointed in a safe direction and your finger is off the trigger.

6. Be sure of your target and what is beyond it. Be certain of where your shot will stop.

7. Make sure you use the correct ammunition for your firearm. Incorrect ammunition gauge or length can destroy your firearms. Never load 20 Gauge shells into a 12 Gauge firearm. A dangerous condition occurs when the 20 Gauge shell fills the barrel causing an obstruction, resulting in injury or death to the shooter and those nearby.

8. Never use improper reloaded ammunition or ammunition made of unknown components.

9. Be sure the barrel is clear of any obstruction before loading. Make sure to check the barrel every time before reloading.

10. Store firearms and ammunition separately, beyond the reach of children.

11. Always wear eye and ear protection when shooting.

12. Do not alter or modify the trigger or other mechanism of your firearm. Have your firearm serviced regularly.

13. Avoid alcoholic beverages or drugs before or during shooting.

14. If you do not thoroughly understand the proper use and maintenance of your firearm, seek advice from a knowledgeable gunsmith.

TO FILL THE MAGAZINE

Press the shells, one by one, upward against the carrier and forward into the magazine

until you hear a click and the shell is held by the shell stops.

TO EMPTY THE MAGAZINE

Press inward on the buttons at the right and left sides of the receiver, allowing the cartridges to escape to the rear of the magazine.

After unloading, make sure chamber and magazine are fully unloaded.

TO OPERATE THE GUN

1. Draw the action slide completely back, then forward. This cocks the hammer, carries a shell into the chamber and leaves the gun ready to fire.

2. When carrying, it is best to unload your shotgun's chamber. This is done by pressing the button on the right of the receiver opening the bolt by pulling the action slide rearward until the chambered round is ejected. Remove the shell from the carrier and close the bolt on the empty chamber. The round removed can be placed back into the magazine. Drop the hammer making sure the gun is pointed in a safe direction.

3.The gun can be fired by working the action bar to load a shell into the chamber and fire.

TO OPEN WHEN COCKED

Press inward on the release button on the right of receiver, near the hammer. Push slide handle slightly forward, then operate as above.

NOTE: This firearm differs from other similar shotguns in that it can be fired by holding the trigger to the rear and working the action bar, each time a shell is loaded it will fire, known as "slam fire".

Care must be taken for safety, as this gun will fire anytime the trigger is pulled as the gun is loaded.

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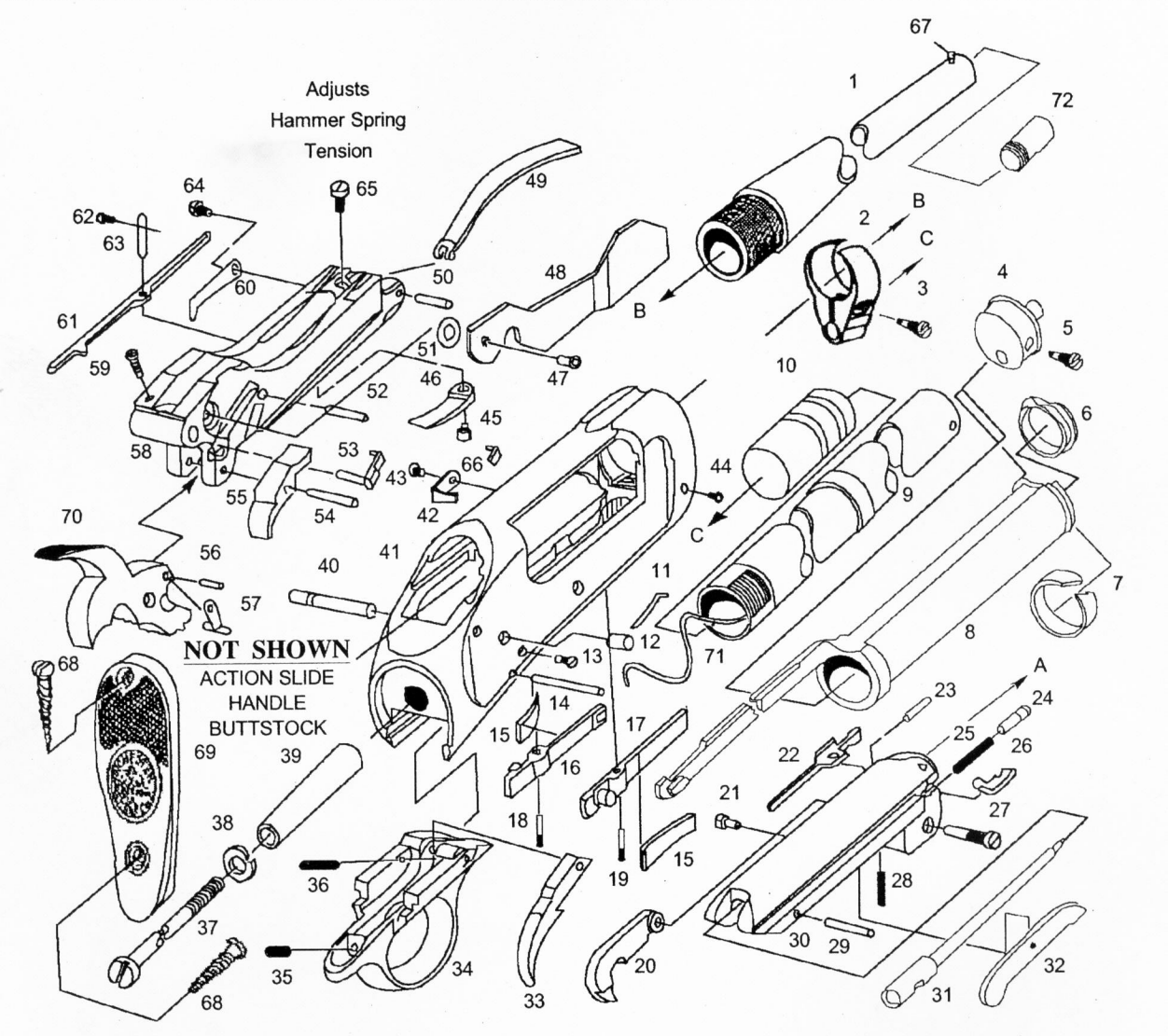
Parts List



1.Barrel
2.Magazine band
3.Magazine band bushing screw
4.Magazine plug
5.Magazine plug screw
6.Action slide sleeve screw stop
7.Action slide spring
8.Action slide
9.Magazine tube
10.Magazine follower
11.Action slide lock release plunger pin spring
12.Action slide lock release plunger pin
13.Cartridge guide stop screw
14.Trigger pin
15.Cartridge stop spring (2)
16.Left cartridge stop
17.Right cartridge stop
18. Cartridge stop screw, left
19.Cartridge stop screw, right
20.Action slide hook
21.Firing pin lock screw
22.Extractor, left
23.Extractor pin, left
24.Extractor plunger, right
25.Extractor plunger spring, right
26.Extractor, right
27.Action slide hook screw
28.Firing pin lock spring
29.Firing pin stop pin
30.Breech bolt
31.Firing pin
32.Firing pin lock
33.Trigger
34.Guard bow
35.Trigger stop screw
36.Trigger spring
37.Buttstock bolt
38.Buttstock bolt washer
39.Receiver shank
40.CarTier pin
41.Receiver
42.Ejector spring
43.Ejector spring screw
44.Magazine tube retaining screw
45.Sear spring screw
46.Sear spring
47.Cartridge guide rivet
48.Cartridge guide
49.Main spring
50.Mainspring pin
51.Cartridge guide friction spring
52.Hammer pin
53.Action slide lock release plunger
54.Sear pin
55.Sear
56.Hammer stirrup pin
57.Hammer stirrup
58.Carrier
59.Carrier pin stop screw
60.Action slide lock spring
61.Action slide lock
62.Action slide lock joint pin stop screw
63.Action slide lock joint pin
64.Action slide lock spring screw
65.Main spring strain screw
66.Ejector pin
67.Front sight
68.Buttplate screw (2)
69.Buttplate
70.11ammer
71.Magazine spring
72.Choke